



MANTIS CHAIR PALLET INSTRUCTION MANUAL



CASTER INSTALLATION

COMPONENTS		
ITEM NO	QTY	DESCRIPTION
1	1	Cart Body
2	2	Fixed Casters
4	2	Swivel Casters
5	16	5/16" Carriage Bolt (5/8" L)
6	16	5/16" Nut

TOOLS

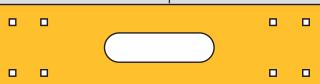
1/2" Wrench or Socket



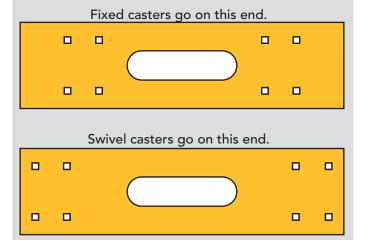
Narrow caster position.



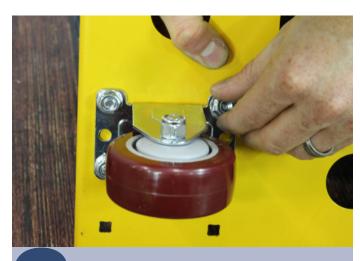
Wide caster position.



Note the two ends of the chair pallet are different. One end has 4 holes inset further than the other end.



Install the fixed casters on the narrow end and the swivel casters on the wide end.



Install the casters using 4 bolts and nuts.
Finger tighten nuts into place.



Tighten all of the nuts down using a 1/2" wrench or socket.